



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-3
Job Sheet 203828



Part No: D2230-3

Job Qty: 246 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 12/6/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Purchasing	246 pcs		12/6/19	0.00	0.00	Purchasing - 1		 JAN 21 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	246 pcs		12/6/19	0.00	0.00	Packaging 2 - 1 - B4B		 JAN 21 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S248906



Part: D2230 – 3
Job No: 203828
Serial No/Batch: S248906
Revision: G
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/21/20

Plex 11/27/19 3:36 PM dart.lussier.patrick



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Container No: S248906



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Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/21/20

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					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130 QC 6	246 pcs	12/6/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	246 pcs	12/6/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

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					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
190 QC 21 - SA	246 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21	DAS			
				QC 21 - SA - 70	21			
				QC 21 - SA - 53	3-00			
				Broussard		JAN 22 2020		
Part Op 90 - (Purchasing) Issue P/O to Metec : <u>HB044725</u> Manufacture as per (Purchasing) dwg C of C is required Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach 130 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release) Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3 x246 plus								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D2230-3P	Lug	246 pcs (1 ea)	90-Purchasing	5248904				
D2423	Lug Extrusion	16.8018 ft (.0683 ea)	90-Purchasing	5248904				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Purchasing	D2230-3P	246	0	0				
	D2423	17	341	0				
Part Specifications								
Specifications could not be found.								



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB044725



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044725
PO Date: 10/8/19
Due Date: 11/29/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201664	D2230-1P	D2230			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Received	-	10/31/19	150 pcs	150 pcs	0 pcs	\$17.40/pcs	\$0.00
2	201665	D2230-1P	D2230			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Received	-	11/29/19	150 pcs	150 pcs	0 pcs	\$17.40/pcs	\$0.00
3	201644	D2230-3P	D2230			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Received	-	10/31/19	300 pcs	300 pcs	0 pcs	\$14.90/pcs	\$0.00
4	201643	D2230-3P	D2230			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Received	-	11/29/19	54 pcs	54 pcs	0 pcs	\$14.90/pcs	\$0.00



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Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	201646	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Received	-	10/31/19	160 pcs	160 pcs	0 pcs	\$16.20/pcs	\$0.00
6	201647	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Received	-	11/29/19	90 pcs	90 pcs	0 pcs	\$16.20/pcs	\$0.00
7	203828	D2230-3P	D2230			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QS I005	Received	-	11/29/19	246 pcs	246 pcs	0 pcs	\$14.90/pcs	\$0.00
8	203829	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	11/29/19	70 pcs	0 pcs	70 pcs	\$16.20/pcs	\$1,134.00
Grand Total:													\$1,134.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/21/20 8:37 AM Dart.Lavoie.Chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
246	D2230-3	Mounting Lug	G	S187667	919399	POHB044725

MATERIAL: supplied by DART

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Joey Agostinucci

Vankleek Hill, Jan 17, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

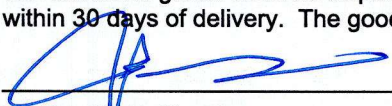
Ship **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

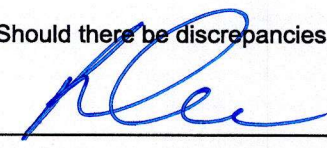
Shipment No: 26530
Shipment Date: 17-Jan-2020
Ship Via: Pick up at METEC
Order Number: 4305
Order Date: 10/17/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044725
Terms: Net 60 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
4	246	246	0	0	EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	G	4305-04

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.


Packing Clerk's Signature
Metec Metal Technology Inc


Received In Good Order By
Dart Aerospace Ltd.